Acer AL2416W

Service Guide

Service guide files and updates are available on the CSD web: for more information, Please refer to http://csd.acer.com.tw/

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Monitor Feature

Scope

This specification defines the requirements for the 24" MICRO-PROCESSOR based Multi-mode supported high resolution color LCD monitor. This monitor can be directly connected to general 15 pin D-sub VGA connector and eliminates the requirement of optional special display card. It also supports VESA DPMS power management and plug & play function. There is a build-in stereo audio amplifier with volume control to drive a pair of speakers.

Description

The LCD monitor is designed with the latest LCD technology to provide a performance oriented product with no radiation. This will alleviate the growing health concerns. It is also a space saving design, allowing more desktop space, and comparing to the traditional CRT monitor, it consumes less power and gets less weight in addition MTBF target is 20k hours or more.

Comparison Chart of AL2416W

Comparison Chart of AA668 & AA868

	AA668	AA868
Panel	Normal 24" panel	Normal 24" panel
	LTM240M1-L01	LTM240M1-L01
Signal Interface	D-SUB	D-SUB & DVI-D
Sync Type for analog	Separate / compatible /	Separate / compatible /
input	Copurato / Compatible /	oopurato / companyie /
Color Temp user adjust	Support	Support
DDC	DDC2B	DDC2B
Speaker	NO	NO
Headphone Jack	NO	NO
Microphone Jack	No	No
USB Hub	Not support	Not support
Tilt / Swivel	No / No	No / No
Height Adjust	Option	Option

ELECTRICAL REQUIREMENTS

Standard Test Conditions

All tests shall be performed under the following conditions, unless otherwise specified.

Ambient light :	225 lux
Viewing distance :	50 cm in front of LCD panel
<u>Warrn up time</u>	
All specifications :	30 minutes
Fully functional :	5 seconds
Measuring Equipment :	Chroma 2250 signal generator or equivalent, directly
	Connected to the monitor under test.
	Minolta CA100 photometer, or equivalent
Control settings	
User brightness control :	Maximum (unless otherwise specified)
User contrast control:	Typical (unless otherwise specified)
User red/white balance,	
Green/white balance and	
Blue/white balance control :	In the center (unless otherwise specified)
Power input:	110Vac or 230Vac
Ambient temperature:	$20\pm5~^\circ\text{C}$ ($68\pm9~^\circ\text{F}$)
Analog input mode:	1280 x1024 /60 Hz
Digital input mode:	1920x1200/60Hz (For AA868)

MEASUREMENT SYSTEMS

The units of measure stated in this document are listed below: 1 gamma = 1 nano tesla 1 tesla = 10,000 gauss cm = in x 2.54 lb = kg x 2.2 degrees F = [°C x 1.8] + 32 degrees C = [°F - 32]/1.8 u' = 4x/(-2x + 12y + 3)v' = 9y/(-2x + 12y + 3)x = (27u'/4)/[(9u'/2) - 12v' + 9]y = (3v')/[(9u'/2) - 12v' + 9]nits = cd/(m²) = Ft-L x 3.426

lux = foot-candle x 10.76

LCD Panel Specification

LCD Panel Model (LTM

(LTM240M1-L01-L00)

Mechanical information								
Item			Min. Typ. Max.			Note		
Madula	Hori	zontal(H)	-	546.4	-		mm	
widdille	Ve	rtical(V)	-	352.0	-		mm	
SIZE	De	epth(D)	-	-	36.3		mm	
We	ight		-	-	3,550		g	
General information								
Items			Specification	Unit		Note		
Display are	я	5	518.4(H) x324.0	mm				
Driver eleme	ent	a -1	Si TFT active matrix					
Display cold	NTS .		16.7M(true 8-b	colors				
Number of pixels			1920 x 1200)	pixel			
Pixel arrangement			RGB vertical st					
Pixel pitch 0			.270(H) x 0.270	mm				
Display mode			Normally Blac	ek				
Surface treatm	nent	Haze 2	25%, Hard - co	ating (3H)				

Optical Information

(Inverter Freq. : 50kHz)		• 1	$a = 25 \pm 2^{\circ}C$	VDD=5V	<mark>∕, fv= 60</mark> ⊞	z, foc.x=	77MHz, L	. = 6.0mArms
Item		Symbol	Condition	Min.	Т ур .	Max.	Unit	Note
Contrast (Center of	Contrast Ratio (Center of screen)			-	1000	-		(3) BM-5A
	On/Off	$T_{R}+T_{F}$		-	16	-		
Response		Тс-с,ауд		-	6	-	тяес	(4) DM 7
	Grog	TG-O,lang		-	8	-		13141-3
Luminance of (Center of	of White screen)	YL		-	500	-	cd/m2	(5) BM-5A
	Bad	Rx			0.640			
	Ktu	Ry			0.330			
	Genera	Gx	Normal		0.300			
Color	Cleen	Gy	$\phi = 0$		0.608			
(CIE 1931)	D1	Bx	$\theta = 0$	-	0.150	-		
	Bille	By	Viewing		0.060			(6)
	White	Wx	Angle		0.313			
		Wy			0.329			
	Red	Ru'			0.451			PR650
		Rv'		-	0.523			
Color	0	Gu'			0.124			
Chromaticity	Cheen	Gv			0.564			
(CIE 1976)	D1	Bu'			0.175			
	Dine	Bv'			0.158			
	White	Wu'			0.198			
		₩v'			0.468			
		θL		-	89	-		
Viewing	Hor.	θR	C/D. 10	-	89	-		
Angle		фH	C/K≥10	-	89	-		
	ver.	φL		-	89	-	1_	(7)
		θL		-	75	-	Degrees	Ez-Contrast
Viewing	Hor.	θR		-	75	-		
Angle		фH	CK>100	-	65	-	1	
	Ver.	φL		-	65	-	1	
Brightness U (9 poir	Brightness Uniformity (9 points)			-	-	25	%	(8) BM-5A



Note 1) Definition of Viewing Angle: Viewing angle range (10 < CR)

Note 2) Definition of Contrast Ratio (CR): Ratio of gray max(Gmax),gray min(Gmin) at the center point of panel.

Luminance with all pixels white (Gmax)

CR=

Luminance with all pixels black (Gmin)

Note 3) Definition of Response time: Sum of T_R , T_F



Note 4) After stabilizing and leaving the panel alone at a given temperature for 30 min, the measurement should be executed .Measurement should be executed n a stable, windless ,and dark room.30 min after lighting the back-light. This should be measured in the center of screen. Dual lamp current :13.0mA(6.5mA x2)(Refer to the note(1) in the page 14 for more information).

Environment condition :Ta=25±2°C



Optical characteristics measurement setup

Notes 5) Definition of Luminance of White : measure the luminance of white at center point.

Brightness uniformity of these 9 points is defined as below



Notes 6)Definition of 9 points brightness uniformity (Measuring points: Refer to the Note 5) **AU**



Samsumg

Bmax-Bmin B_{UNI}= X 100% Bmax

Bmax: Maximum brightness Bmin: Minimum brightness

Notes 7) Definition of Flicker level

F = _____ x 100 % LMD Voltage _{dc}

- One maximum value of three estimated values.
- For this test ,an LMD(Light Measurement Device) is needed with adequate response time to track any visible rate flicker component and with a voltage level output proportional To luminance intensity.
- Test Pattern: For dot inversion Driving(Gray levels of foreground dots on the test panel Are G22,G32,and G45)
- Test Point :Center point of the display area



Note 8) Definition of Crosstalk (Refer to the VESA STD)



CM870-E10

The calculation for shadowing is made from the 2 luminance measurements Gbkg and Lsh, as follows:

Lmax -Lmin

C_T = _____x100 %

Where Lmax is the larger value of Gbkg or Lsh , and Lmin is the smaller of the two.

- To determine background and foreground levels (colors), first set the background to any gray scale or color level suitable for shadowing determination. (Note that it may take several iterations of adjusting background level and box levels to determine the proper value for the background .Next display the box levels to determine the proper value for the background level. Look for shadowing in any direction from box E. Independently vary the gray level (or color) of the background and box E until the worst case shadowing is observed. This defines the background (Gbkg) and foreground (Gfg) levels to be maintained for the remainder of the test.
 - One point only (the target) will be measured. To determine that point proceed as follows Using the background and foreground gray levels of step1 (Gbkg and Gfg). Turn on each box at a time. Look for the case with the worst shadowing. The box causing the worst case is the shadowing source, or Bsrc. Use Bsrc and the box opposite from it that lies directly in the shadow path. That is the target box, or Btgt. Note that box Eight be either Bsrc or Btgt, depending on the shadowing conditions, but typically Bsrc and Btgt will be a pair of opposite boxes, A&C or B&D. Btgt will only be displayed for aligning the LMD. It will be turned off for the actual measurement.
- The target box point (Btgt) will be measured with the source box (Bsrc) turned on then off. (Btgt is for alignment purpose only) Display the background only at level Gbkg. Display Btgt determined in step 2 above. Using the correct distance, angle, and measurement aperture, align the LMD to the center of the Btgt. Turn off Btgt. With Gbkg set to its proper level, measure the luminance (or color). Next,turn on the source box Bsrc. Again measure at the center point of Btgt (without Btgt present.). In this case the LMD will be measuring the shadowing level, Lsh.

Panel Relative Humidity



Input Signals

Video input

- Type Analog R, G, B.
- Input Impedance 75 ohm +/- 2%
- Polarity Positive
- Amplitude 0 0.7 +/- 0.05 Vp
- Display Color same as LCD panel

Sync input

- Signal separate horizontal and vertical sync, or composite sync which are TTL compatible
- Polarity positive and negative.

Interface frequency

The following frequency range is generalized by supported timing. If the entered mode does not match the supported timing the display optimization will not be assured.

- Horizontal Frequency 24KHz --80KHz
- Vertical Frequency 49Hz -----75Hz

Supported Timing

ĺ	FH(KHZ)	SYNC	TOTAL	ACTIVE	SYNC	FRONT	BACK	PIXEL
TIMING								
	FV(HZ)	POLARITY	(DOT/LINE)	(DOT/LINE)	WIDTH	PORCH	PORCH	FOREQ.(MHZ)
					(DOT/LINE)	(DOT/LINE)	(DOT/LINE)	
640x350	31.469	+	800	640	96	16	48	25.175
VGA-350	70.087	-	449	350	2	37	60	
640x400	24.83	-	848	640	64	64	80	21.05
NEC PC9801	56.42	_	440	400	8	7	25	
640x400	31.469	-	800	640	96	16	48	25.175
VGA-GRAPH	70.087	+	449	400	2	12	35	
640x400	31.5	-	800	640	64	16	80	25.197
NEC PC9821	70.15	-	449	400	2	13	34	
640x480	31.469	-	800	640	96	16	48	25.175
VESA-PAL	50.030	-	629	480	2	62	85	
640x480	31.469	-	800	640	96	16	48	25.175
VGA-480	59.94	-	525	480	2	10	33	
640x480	35.00	-	864	640	64	64	96	30.24
APPLE MAC-480	66.67	-	525	480	3	3	39	
640x480	37.861	-	832	640	40	16	120	31.5
VESA-480-72Hz	72.809	-	520	480	3	1	20	
640x480	37.5	-	840	640	64	16	120	31.5
VESA-480-75Hz	75	-	500	480	3	1	16	
720x400	31.469	-	900	720	108	18	54	28.322
VGA-400-TEXT	70.087	+	449	400	2	12	35	
832x624	49.725		1152	832	64	32	224	57.2832
APPLE MAC-800	74.55	-	667	624	3	1	39	
800x600	35.156	+	1024	800	72	24	128	36
SVGA	56.25	+	625	600	2	1	22	
800x600	37.879	+	1056	800	128	40	88	40
VESA-600-60Hz	60.317	+	628	600	4	1	23	
800x600	48.077	+	1040	800	120	56	64	50
VESA-600-72Hz	72.188	+	666	600	6	37	23	
800x600	46.875	+	1056	800	80	16	160	49.5
VESA-600-75Hz	75	+	625	600	3	1	21	
1024x768	48.363	-	1344	1024	136	24	160	65
XGA	60.004	_	806	768	6	3	29	
1024x768	53.964	+	1328	1024	176	16	112	71.664
COMPAQ-XGA	66.132	+	816	768	4	8	36	
1024x768	56.476	_	1328	1024	136	24	144	75
VESA-768-70Hz	70.069	_	806	768	6	3	29	
1024x768	60.023	+	1312	1024	96	16	176	78.75
VESA-768-75Hz	75.029	+	800	768	3	1	28	
1024x768	60.24	_	1328	1024	96	32	176	80
APPLE MAC-768	75.02	_	803	768	3	3	29	
1152x864	54.054	+	1480	1152	96	40	192	80
60Hz	59.270	+	912	864	3	13	32	
1152X864	63.851	+	1480	1152	96	32	200	94.499
60Hz	70.012	+	912	864	3	1	44	
1152x864	67.50	+	1600	1152	128	64	256	108.00
60Hz	75.00	+	900	864	2	2	32	
1280x960	60.00	+	1800	1280	112	96	312	108.00
60Hz	60.00	+	1000	960	3	1	36	
1280x960	70.00	+	1800	1280	112	96	312	126.00
70Hz	70.00	+	1000	960	3	1	36	
1280x960	75.00	+	1800	1280	112	96	312	135.00
75Hz	75.00	+	1000	960	3	1	36	
1280x1024	64	+	1688	1280	112	48	248	108
VESA-1024-60Hz	60	+	1066	1024	3	1	38	
1280x1024	80	+	1688	1280	144	16	248	135
VESA-1024-75Hz	75	+	1066	1024	3	1	38	
1600x1200	75	+	2160	1600	192	64	304	162
VGSA-1200-60Hz	60	+	1250	1200	50	1	46	
1920x1200	74.6	+	2592	1920	200	136	336	193
VGSA-1200-60Hz	60	+	1245	1200	6	3	36	

Note: Mode 640x350, 640x400 and 720x400 will locate on middle position but cannot be expanded to full screen on vertical direction

Support Modes

There will be 28 total support modes to accommodate the above mode and other video modes within the frequency range of the monitor.

85Hz refresh rate Support

Monitor should display 85Hz refresh rate mode as emergency mode.

Monitor should display "Out of Range" warning menu at this mode.

Video input Connector

Analog Video input Connector: 15pins mini D-Sub

	Separate Sync
PIN NO.	
1	RED VIDEO
2	GREEN VIDEO
3	BLUE VIDEO
4	GROUND
5	GROUND
6	RED GROUND
7	GREEN GROUND
8	BLUE GROUND
9	PC5V (+5V DDC)
10	CABLE DETECTION
11	GROUND
12	SDA
13	H.SYNC
14	V.SYNC
15	SCL

Table 2.4.5. Pin assignment for D-sub connector

Color of plastic parts: Blue (PC99)



D-sub connector

Digital Video input Connector: DVI-D (For AA868 only)

Table 4-3-3. Pin assignment for DVI-D (24pin) connector

	Pin – Assignment of DVI –D connector :						
1	TX2-	9	TX1-	17	ТХ0-		
2	TX2+	10	TX1+	18	TX0+		
3	Shield (TX2 / TX4)	11	Shield (TX1 / TX3)	19	Shield (TX0 / TX5)		
4	NC	12	NC	20	NC		
5	NC	13	NC	21	NC		
6	DDC-Serial Clock	14	+5V power *)	22	Shield (TXC)		
7	DDC-Serial Data	15	Ground (+5V)	23	TXC+		
8	No Connect	16	Hot plug detect	24	TXC-		

*) In case, the power of the PC unit is switched off and the power of the monitor is switched on,



no voltage may occur at pin 14.

MONITOR BLOCK DIAGRAM

The LCD monitor will contain an main board, an inverter/ power board, key board and internal adapter which house the flat panel control logic, brightness control logic and DDC.

The inverter board will drive the backlight of panel and the DC-DC conversion.

The Adapter will provide thr 12V DC-power to inverter/ power board.



BLOCK DIAGRAM

System Block Diagram



Monitor board layout



LABEL	Component	LABEL	Component
U2	EEPROM SOIC-8 24C02	CN2	D-SVB 15 PIN
U5	GM1601	CN5	P-TWO AFN300-N2G1Z 30P P1 90D
U8	HY5DU283222AF	CN7	E&T 4300-09 9P P1.25
U9	AIC 1084-33V	CN8	E&T 4500-12 12P P2.0
U10	APL1117-1.8V	CN9	E&T 4500-12 12P P2.0
U11	APL1117-25V		
U13	APL5883-33DC		
XU1	FL 512K8 PLSST39VF040		

Software flow chart



General Instructions

Press the power button to turn the monitor on or off. The other control buttons are located at front panel of the monitor. By changing these settings, the picture can be adjusted to your personal preferences.

- The power cord should be connected.
- Connect the video cable from the monitor to the video card.
- Press the power button to turn on the monitor position. The power indicator will light up.



External Controls

1	Auto Adjust Key/Exit	4	MENU/ENTER
2	<	5	LED
3	>	6	の / Power Key

System Installation



Connecting the Display

- Power off your computer.
- Connect one end of the signal cable to the LCD Monitor's VGA port.
- Connect the other end of the signal cable to the VGA port on your PC.
- Make sure connections are secure.

Connecting the AC Power

- Connect the power cord to the LCD Monitor.
- Connect the power cord to an AC power source.

Gap Spec.

The step between front bezel and back cover shall be within specification.

Top and Bottom

Back cover & Bezel concavity

 $0.8mm \leq A \leq 1.3~mm$

Left and Right Back cover & Bezel concavity $0.8mm \le A \le 1.3 mm$



Back Cover & Hinge Cover concavity

 $0mm \leq B \leq 0.5mm$



Base & Neck concavity

 $0mm \leq C \leq 0.6mm$



Top and Bottom Back cover & Bezel step $0mm \le D \le 0.8 mm$

Left and Right Back cover & Bezel step $0mm \le D \le 0.8 mm$



LCD Horizontally

The angle between front bezel and LCD unit in bottom side should not large than 1.0mm.



The distance of the LCD display unit from left side to right should not large than 4.0mm.



Tilt Base Rotation

Tilt up $15 \pm 2^{\circ}$ / down 5 $\pm 2^{\circ}$

Plastic Material

For TCO99 Front Bezel PC+ABS Back Cover PC+ABS The Others ABS 94HB For MPRII Front Bezel ABS 94V-0 Back Cover ABS 94V-0 The Others ABS 94HB

GAP Spec.

Gap between panel with bezel is 0 mm < gap < 1.5 mm



Swivel title noise spec.

When adjust the monitor angle, the range should be limited $-5^{\circ} \sim +15^{\circ}$ and it should not have any noise.

POWER/Inverter Board

Description

This specification defined the performance and characteristic of power/inverter board.

It supplies the following outputs :

1). 5Vdc: Logic power.

2). 24Vinv: Inverter power.

Features

Input Voltage: 100 ~ 240 $\pm 10\%$ Vac

Input Frequency: 47 ~ 63Hz

Total output power: 110Wmax

Inverter brightness adjustment: Burst mode

Protection function: auto-recovery type

Interface Signals

Input

AC Inlet: HUAJIE SA-4S-066 or compatible.

Output Connector & Pin Assignment:

1.CNS1 (to logic board),type :E&T 4500 or equivalent.

PIN NO.	Function	Function
1	+5Vstb	+5Vdc for standby output
2	GND	Power Ground
3	GND	Power Ground
4	GND	Power Ground
5	+5Vcc	+5Vdc, connected to main board
6	+5Vcc	+5Vdc, connected to main board
7	+5Vcc	+5Vdc, connected to main board
8	+12Vcc	Audio power (N/A option)
9	GND	Signal ground
10	Power on	(24V/5Vcc)Enable signal , Active : 2V~5V, off<1V
11	Backlight on/off	Backlight On/Off control signal, connected to CNS3#12
12	Dimmer	Brightness control, connected to CN3#13,bright max.=3.3V,min.=0V.

PIN NO.	Function	Function
1	+24Vcc	Inverter Vcc
2	+24Vcc	Inverter Vcc
3	+24Vcc	Inverter Vcc
4	+24Vcc	Inverter Vcc
5	+24Vcc	Inverter Vcc
6	GND	Inverter GND
7	GND	Inverter GND
8	GND	Inverter GND
9	GND	Inverter GND
10	GND	Inverter GND
11	N.C	N.C
12	Backlight on/off	Backlight On/Off control signal, connected to CNS1#11
13	Dimmer	Brightness control, connected to CN1#12,bright max.=3.3V,min.=0V.
14	N.C	N.C

2.CNS3 (to Inverter board),type :E&T 4500 or equivalent.

2.Inverter-side connecter : YEONHO 20015 HS-04L or equivalent.

PIN NO.	Function	Comment
1-1	Hot1	High voltage
1-2	N.C	
1-3	N.C	
1-4	Hot2	High voltage

PIN NO.	Function	Function
1	+5Vaudio	Audio power (optional).
2	GND	Audio ground
3	GND	Ground
4	GND	Ground
5	Vbri	Brightness control from logical board (0V to 3.3V)
6		
7	Ven	Inverter enable signal from logical board (high active , >3V)
8	+5Vdc	+5Vdc supply for logical board
9	+5Vdc	+5Vdc supply for logical board
10	+5Vdc	+5Vdc supply for logical board

Output Requirement

		Output Current			
Output Voltage	Total Regulation* ¹	MIN.	TYP.	MAX.	
+5Vstb (VCC)	+5 %/ -5%	0.05A	1.0A	1.2A	
+5Vcc	+5 %/ -5%	0.0A	2.0A	2.2A	
+24VInverter	+5 %/ -5%	0.0A	3.3A	3.5A	

*¹ Total Regulation includes (1) Line Regulation (2) Load Regulation (3) Cross Regulation

Output Ripple/Noise: +/- 3% maximum

3.4.1.3 Protection function

1) SCP: Short circuit protection must be acted on both outputs

2) OPP: Should be protected when output power consumption is within 130W .

3.4.1.4 Overshoot: +10% or less Full Load

3.4.1.5 Dynamic Loading: +5% or less Full Load

3.4.1.6 Efficiency: 75% min. at full load condition.

INVERTER BOARD

DESIGNED FOR SAMSUNG LTM240M!-L01

	MIN.	TYP.	MAX.	COMMENT
INPUT VOLTAGE	22.8V	24V	25.2V	24V+/-5%
INPUT CURRENT		3.3A		Vin=24V,Vbrite=3.3V
Normal BACKLIGHT VOLTAGE		1800Vrms		
LAMP CURRENT (every lamp)		6mArms	7mArms	Each CCFL
DRIVING FREQUENCY	40KHz		60KHz	
EFFICIENCY		75%		Vin = 24V,max
Vin ON/OFF sequence		0.5S		
OLP TIME		1S		Open lamp protection
BRIGHTNESS RANGE	30%		100%	
Brightness control	0V		3.3V	3.3V, brightness max.
Brightness		500cd/m ²		
Strike voltage at 0°C	3540Vrms			
Strike voltage at 25°C	2830Vrms			
Operating life time	30,000 hrs			

SAFETY

Leakage Current: 0.25mA @ 100Vac Insulation Resistance: more than 3M ohms while withstanding a voltage of 500Vac Hi-Pot: 3Kvac with using 3mA cut off current

Power Consumption

The monitor is equipped with a power-management according to the below.

There is a delay of 5s ... 7s before the transition from On-state to any power saving state to avoid

unintentionally entering of a power saving stage during display resolution and timing mode changes.

Transition from any power saving state to another can be instantaneous.

The recovery from Off-state requires no manual power on.

Mode	H-Sync.	V-Sync.	Video	Pw-cons.	Indicator	Rec. time*
Power-On	on	on	active	< 110W	Green	
					LED	
DPMS-off	off	off	blanked	< 2 W	Orange	< 5S
					LED	
DC-Switch-off				< 1 W@100VAC	Dark LED	

SYNC. On means: Normal operation

SYNC. Off means:H sync.F < 10KHz duty cycle > 25%

V sync. F < 10Hz duty cycle > 25%

CONNECTORS / CONTROLS

Connectors

-	Power		: Monitor rear side			: AC Inlet
-	Analog RGB		: Monitor rear sid	: Monitor rear side / Data Cable		: 15-pin D-sub female / male
	Pin – As	signment of 15-pin	D-sub:			
	1	Red Video		9	+5V FOR	DDC
	2	Green Video		10	Detect	
	3	Blue Video		11	Serial Data	a for ISP
	4	Serial Clock for IS	P	12	Serial Data	a for DDC
	5	Ground		13	H-Sync.	
	6	Red Ground		14	V-Sync.	
	7	Green Ground		15	Serial Cloo	ck for DDC
	8	Blue Ground				
-	Audio		: Monitor rear sid	de		:
			-PC I/P for PC			: 3.5mm Stereo female

Monitor Control Keys

KEY : Power , Menu , Adjust +/- , Vol +/-, Auto

Position Of Controls

Position of all switches	: Bottom side of front bezel
Position of LED	: Bottom side of front bezel



Operating Instructions

CONTROLS



Control panel (monitor front panel)

- 1. Power ON/OFF switch, push to ON and push to OFF. (toggle switch)
- 2. Power LED, will be green when monitor is on; be amber when in power saving mode.
- 3. Function select.
- 4. Adjust increase.
- 5. Adjust decrease.
- 6. Auto adjust.

Main OSD Menu:

Outline:



(option)

The description for control function :

Main Menu	Sub Menu	Sub Menu	Description	Adjustment	Reset Value
lcon	Item	lcon		Range	
	Contrast		Contrast from Digital-register.	0-100	Recall Cool
- Q-					Contrast Value
	Brightness	×	Backlight Adjustment	0-100	Recall Cool
		¥			Brightness Value
	Focus		Adjust Picture Phase to reduce	0-100	Do Auto Config
			Horizontal-Line noise		
	Clock		Adjust picture Clock to reduce	0-100	Do Auto Config
			Vertical-Line noise.		
	H. Position		Adjust the horizontal position of the	0-100	Do Auto Config
₩			picture.		
	V. Position		Adjust the verticalposition of the	0-100	Do Auto Config
			picture.		
	Warm	N/A	Recall Warm Color Temperature	N/A	The Color
•••			from EEPROM.		Temperature will be
	Cool	N/A	Recall Cool Color Temperature from	N/A	set to Cool.
			EEPROM.		
	User / Red	R	Red Gain from Digital-register.	0-100	100
	User / Green	G	Green Gain Digital-register.	0-100	100
	User / Blue	B	Blue Gain from Digital-register.	0-100	100

	English	N/A	Set OSD display language to	N/A	The Language will
			English.		be set to English.
	繁體中文	N/A	Set OSD display language to	N/A	
			Tranditional Chinese.		
	Deutsch	N/A	Set OSD display language to	N/A	
			German.		
	Français	N/A	Set OSD display language to	N/A	
			French.		
	Español	N/A	Set OSD display language to Spain.	N/A	
	Italiano	N/A	Set OSD display language to Italian.	N/A	
	简体中文	N/A	Set OSD display language to	N/A	
			Simplified Chinese.		
	日本語	N/A	Set OSD display language to	N/A	
			Japanese.		
	H. Position		Adjust the horizontal position of the	0-100	50
OSD			OSD.		
	V. Position	E	Adjust the verticalposition of the	0-100	50
			OSD.		
	OSD Timeout		Adjust the OSD timeout.	10-120	10
	Auto Config	N/A	Auto Adjust the H/V Position, Focus	N/A	N/A
AUTO			and Clock of picture.		
	N/A	Source	Analog and Digital source change.(option)	N/A	N/A
E C		Change			
	Information	N/A	Show the resolution, H/V frequency	N/A	N/A
Û			and input port of current iput timing.		
	Reset	N/A	Clear each old status of	N/A	N/A
R+1			Auto-configuration and set the color		
<u> </u>			temperature to Cool.		
	Exit	N/A	Exit OSD	N/A	N/A
EXIT					

OSD Message:

Outline:



The description for OSD Message :

Item	Description
Auto Config	When User Press Hot-Key "Auto", will show this message, and the monitor do the auto config
Please Wait	function.
Input Not	When the Hsync Frequency, Vsync Frequency or Resolution is out of the monitor support range,
Supported	will show this message. This message will be flying.
Cable Not	When the video cable is not connected, will show this message. This message will be flying.
Connected	
No Signal	When the video cable is connected, but the is no active signal input, will show this message, then
	enter power saving.

LOGO:

When the monitor is power on, the LOGO will be showed in the center.



Item of Factory menu

Vendor may customize design and add adjustment items Factory menu as far as all required items are included.

1) Bright

Adjust Brightness and Contrast value to Max.

2) Auto Balance

Adjust each R, G, B contrast (gain) and offset.

Method of auto adjust is depends on hardware.

Adjusted value of R, G, B gain shall be used for initial value of Contrast in user menu.

All value shall be adjustable manually.

This function shall be located in 3. tag of Factory menu.

3) Factory color temp data edit

Following data for color temp shall be editable manually.

-color temp default preset No.

Plug and play

Plug & play DDC2B feature

This monitor is equipped with VESA DDC2B capabilities according to the VESA DDC STANDARD. It allows the monitor to inform the host system of its identity and, depending on the level of DDC used, communicate additional information about its display capabilities. The communication channel is defined in two levels, DDC2B.

The DDC2Bis a bidirectional data channel based on the I²C protocol. The host can request EDID information over the DDC2B channel.

THIS MONITOR WILL APPEAR TO BE NON-FUNCTIONAL IF THERE IS NO VIDEO INPUT SIGNAL. IN ORDER FOR THIS MONITOR TO OPERATE PROPERLY, THERE MUST BE A VIDEO INPUT SIGNAL.

This monitor meets the Green monitor standards as set by the Video Electronics Standards Association(VESA) and/or the United States Environmental Protection Agency (EPA) and The Swedish Confederation Employees (NUTEK). This feature is designed to conserve electrical energy by reducing power consumption when there is no video-input signal present. When there is no video input signal this monitor, following a time-out period, will automatically switch to an OFF mode. This reduces the monitor's internal power supply consumption. After the video input signal is restored, full power is restored and the display is automatically redrawn. The appearance is similar to a "Screen Saver" feature except the display is completely off. The display is restored by pressing a key on the keyboard, or clicking the mouse.

Using The Right Power Cord

The accessory power cord for the Northern American region is the wallet plug with NEMA 5-15 style and is UL listed and CSA labeled. The voltage rating for the power cord shall be 125 volt AC.

Supplied with units intended for connection to power outlet of personal computer: Please use a cord set consisting of a minimum No. 18 AWG, type SJT or SVT three conductors flexible cord. One end terminates with a grounding type attachment plug, rated 10A, 250V, CEE-22 male configuration. The other end terminates with a molded-on type connector body, rated 10A, 250V, having standard CEE-22 female configuration.

Please note that power supply card needs to use VDE 0602, 0625, 0821 approval power cord in European counties.

White Color Temperature

White color temperature is 4 preset as 9300, 7500,6500 and User,

Default value of user color should be user which is maximum setting for panel.

Target of color setting

Color	Color Coordinate		Tolerance	Color Coordinate		Tolerance
Temp.						
	х	у		u'	V'	
9300K	0.283	0.297	<u>+</u> 0.03	0.189	0.446	u'v' <u><</u> 0.01*
6500K	0.313	0.329	<u>+</u> 0.03	0.198	0.469	u'v' <u>≤</u> 0.01*
User	-	-		-	-	-

*) TCO'0X A.2.6.1 requirement

User should follow "Microsoft Windows Color Quality Specification for Liquid Crystal Display OEM's". (http://www.microsoft.com/hwdev/tech/color/ColorTest.asp)

Electrical characteristics (Tamb=25°)

Audio amplifier(USE Panasonic VP-7723A Audio Analyzor.)

Item	Audio Input	Freq.	Spec.			Comment
			Min.	Тур.	Max.	
Input Voltage(V)			-	0.5Vm	-	
				s		
Input Current(m A)			-	500	800	
Audio Voltage Gain	500m Vrms	1KHz	-	-	6 d B	Volume Max.,load 4 Ω
Frequency Response	500m Vrms	300Hz-20KH	-10dB	-	+10d B	Volume Max.,load 4 Ω
		z				
Signal to Noise ratio	500m Vrms	1KHz	-	-	-40dB	Volume Max.,load 4 Ω
Total harmonic distortion	500m Vrms	1KHz			1%	except speakers distortion
Cross talk	500m Vrms	1KHz	-	-	-30dB	Volume Max.,load 4 Ω
Output Watt.	500m Vrms	1KHz	-	-	0.5W	Volume Max.,load 4 Ω
Volume Control			-	-	-	Analog

Chapter 3

Machine Disassembly and Replacement

Disassembly Procedure

Disassemble the base

- 1. Remove the neck cover.
- 2. Remove the four screws to release the hinge.
- 3. Remove the base



Disassemble the chassis

- 1. Remove the five screws to release the back cover.
- 2. Remove the two screws to release the EMI cover from chassis.
- 3. Remove the Main Board, Power Board, Inverter and Key Board. (See the next page for detail.)
- 4. Remove the six screws from chassis then take the chassis.
- 5. Remove the four screws from chassis and release the panel.



Disassemble the main board

- 1. After remove EMI cover from chassis.
- 2. Remove the four screws from chassis.
- 3. Remove the four screws from chassis and release the main board.
- 4. Disassemble audio line from power board.
- 5. Disassemble two VL-VK lines from VL board.
- 6. Disassemble power line from VL board.
- 7. Disassemble FPC line from VL board.



Disassemble the power board

- 1. After remove main board then disassembly the power board.
- 2. Remove the three screws from power.
- 3. Remove the four screws from power.
- 4.
- 5. Disassemble two voltage lines from power board.
- 6. Remove the one screw to release line from Chassis.
- 7. Remove the three screws from Chassis.
- 8. Remove the two screws to release power board from Chassis.
- 9. Then take the power board from the chassia.



Disassemble the Inverter and key board

- 1. Remove the one screw to release VK board from bezel.
- 2. Disassemble the two speaker lines from VK board.







Chapter 4

Troubleshooting

Main Procedure



Power Circuit and Backlights Troubleshooting



Performance Troubleshooting



Function Troubleshooting



Connector Information

Video input Connector

Analog Video input Connector: 15pins mini D-Sub

Table 2.4.5. Pin assignment for D-sub connector



	Separate Sync
r in no.	
1	RED VIDEO
2	GREEN VIDEO
3	BLUE VIDEO
4	GROUND
5	GROUND
6	RED GROUND
7	GREEN GROUND
8	BLUE GROUND
9	PC5V (+5V DDC)
10	CABLE DETECTION
11	GROUND
12	SDA
13	H.SYNC
14	V.SYNC
15	SCL

Chapter 6

FRU (Field Replaceable Unit) list

This chapter gives you the FRU (Field Replaceable Unit) listing in global configurations of AL1916. Refer to this chapter whenever ordering for parts to repair or for RMA (Return Merchandise Authorization).

- NOTE : Please note WHEN ORDERING FRU PARTS, that you should check the most up-to-date information available on your regional web or channel(<u>http://aicsl.acer.com.tw/spl/</u>). For whatever reasons a part number change is made, it will not be noted in the printed Service Guide. For ACER-AUTHORIZED CERVICE PROVIDERS, your Acer office may have a DIFFERENT part number code to those given in the FRU list of this printed Service Guide. You MUST use the local FRU list provided by your regional Acer office to order FRU parts repair and service of customer machines.
- NOTE: To scrap or to return the defective parts, you should follow the local government ordinance or regulations on how best to dispose it, or follow the rules set by your regional Acer office on how to return it.



13.1.11.4 Material List by Location

Date: 05/31/05

Time: 19:39:25 R/N:ydr6069j - D1H _____ QUANTITY REQUIRED DWG.NO. 582H01 REV. 0A C NO. PART NO. DESCRIPTION SPECIFICATION _____ ____ 30

001

REMARKS

----- ---- ----- -----# 582H0130001 DIS UNIT ABO LAA668 24"SAM 1920X1200

1 AC6VA2400R0 LCD MODU
2 DC0201933R0 H-CON SET
3 DC0201934R0 H-CON SET
4 DC020193500 H-CON SET
5 DC020193700 H-CON SET
6 NBX30000263 FFC
7 PK07V0033R0 INVERTER
8 PK101V0110I PWR MODU
9 461ACY30001 FIRMWARE CTRL/B
10 454AC830011 PCBA KEY/B
11 X66AUV30001 MEC PARTS ABO

	1 201
	1
AA668 POW-INV 14P	1 304
AA668 POW-LOG 12P	1 305
AA668 CTRL-KEY 9P-8P	1 306
AA668 CTRL-PANEL POWER 12P	1 307
30P F P1.0 PAD1.0 AA668 SUM24"	1 308
AA668 24" TBD292LF TDK	1 309
FSP130-4F01GP 5V/12V/24V DV8	9A 1 310
VL-2401 LAA668A ABO	1 351
VK-922 LAA668	1 353
LAA668	1 355

End of Report

Part list

No.	Photo	Part Name	Part No.
1		Hinge Cover	FAAA6622000
2	acer	Base	FAAA661A000
3	acer	BACK Cover ASSY	FAAA6613000
4		STAND	FAAA6610000
5		EMI COVER ASSY	EEAA6617000

6	MB	461ACY30001
9	Power Board to MB cable	AU: 453AC530051 Samsung: 453AC530051
7	Power Board	PK101V0110I
8	Inverter Board	PK07V003310
9	Front Bezel ASSY	FAAA6611000
10	Keyboard to MB Cable	DC020193500

13	Frame	ECAR9915A00
14	LCD (R)	AC6VA2400R0
15	Panel to MB cable	NBX30000263
16	Function Board	454AC830011

Chapter 7

Schematic Diagram













